	Page 1		Page 3
IN THE CIRCUIT COURT OF MILWAUKEE COUNT STATE OF WISCONSIN	ΓY	1 2	A P P E A R A N C E S: EMILE BANKS & ASSOCIATES, LLC, by
		3	Ms. Ellen L. Spahr 1200 North Mayfair Road, Suite 290
COLLEEN LEMBERGER, Individually		3	Milwaukee, Wisconsin 53226
and as Personal Representative of		4 5	Appeared on behalf of Hennes Services, Inc. QUARLES & BRADY, by
the Estate of Steven Lemberger,		J	Mr. Andrew G. Frank
Plaintiff,		6	411 East Wisconsin Avenue Milwaukee, Wisconsin 53202–4497
vs. Case No. 05-CV-010416		7	Appeared on behalf of The Holming Company.
		8	BOWMAN & BROOKE, LLP, by Mr. David N. Lutz
AMERICAN STANDARD, INC., et al.,		9	150 South Fifth Street, Suite 3000
Defendants.		10	Minneapolis, Minnesota 55402 Appeared on behalf of General Motors.
		11	Also Present: Mark Lyle, CLVS, Videographer
		12 13	EXAMINATION
Videotape Deposition of ELMER BORCHARDT		14	
Wednesday, July 2nd, 2008	estate from the state of the st	15	BY MR. TERSCHAN: 4 BY MR. MCCOY: 34
10:00 a.m.	To the state of th	1.0	BY MR. TERSCHAN: 44
10.00 ш.н.		16 17	BY MR. MCCOY: 45 EXHIBITS
at			EXHIBIT NO. PAGE IDENTIFIED
W268 N2161 Shooting Star Road		19	1 Document re: job 3478 37 2 Document re: job 4199 38
Pewaukee, Wisconsin Reported by Tammy R. O'Neal, RPR	T-CONTRACTOR OF THE CONTRACTOR	20	(Enhibits 1 and 2 attached to minimal an against and
Reported by Failing R. O Near, R. R.	e de la constante de la consta	21	(Exhibits 1 and 2 attached to original transcript and transcript copies. Exhibit 501 also attached to
	ess Principle	22	transcript and copies. Exhibits 502 - 505 referred to
	VEI PROPERTY OF THE PROPERTY O	22	were marked previously and were retained by Attorney Terschan.)
		23 24	
		25	
F	Page 2		Page 4
1 Videotape Deposition of ELMER BORCHARDT,	a [	1	TRANSCRIPT OF PROCEEDINGS
witness in the above-entitled action, taken at the instance of the Defendants, pursuant to Chapter 804	1	2	ELMER BORCHARDT, called as a witness
<ul> <li>instance of the Defendants, pursuant to Chapter 804</li> <li>of the Wisconsin Statutes, pursuant to notice, before</li> </ul>		3	herein, having been first duly sworn on oath, was examined
5 Tammy R. O'Neal, RPR and Notary Public, State of	and the same of th	4	and testified as follows:
6 Wisconsin, at W268 N2161 Shooting Star Road, 7 Pewaukee, Wisconsin, on the 2nd day of July, 2008,	Village Wells	5	EXAMINATION
8 commencing at 10:00 a.m. and concluding at 11:09 a.m.	(Promoting as	6	BY MR. TERSCHAN:
9 10 APPEARANCES:	a sayon de la companya de la company	7	Q Could you please tell the jury your full name?
11 CASCINO VAUGHAN LAW OFFICES, LTD., by	White	8	A Elmer H. Borchardt.
Mr. Robert G. McCoy 12 220 South Ashland		9	Q And what's your business address?
Chicago, Illinois 60607	1	10	A 616 South 89th Street, Milwaukee.
13 Appeared on behalf of Plaintiff. 14 SAMSTER, KONKEL & SAFRAN, S.C., by	1	11	Q Can you tell the jury your date of birth?
Mr. Gordon R. Leech	- 1	12	A 12/9/25.
15 1110 North Old World Third Street Suite 405	,	13	Q And what's your occupation? What do you do for a
Milwaukee, Wisconsin 53203 Appeared on behalf of Plaintiff.	1	14	living?
17 OTJEN, VAN ERT & WEIR, S.C., by	1		A I estimate, and operate L&S Insulation.
34 7	1	16	Q And how long have you been doing — how long have you
Ms. Laurie J. McLeRoy  700 North Water Street, Suite 800		17	been working for L&S Insulation Company?
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202	i	10	
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial	Special section of the section of th	18	A January of 1950.
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial Vehicle Systems, LLC, and Honeywell 20 International, Inc.		19	Q You have not owned the company since 1950; is that
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial Vehicle Systems, LLC, and Honeywell 20 International, Inc. 21 TERSCHAN, STEINLE & NESS, by	The second secon	19 20	Q You have not owned the company since 1950; is that correct?
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial Vehicle Systems, LLC, and Honeywell 20 International, Inc. 21 TERSCHAN, STEINLE & NESS, by Mr. Frank R. Terschan		19 20 21	<ul><li>Q You have not owned the company since 1950; is that correct?</li><li>A No.</li></ul>
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial Vehicle Systems, LLC, and Honeywell 20 International, Inc. 21 TERSCHAN, STEINLE & NESS, by Mr. Frank R. Terschan 22 309 North Water Street, Suite 215 Milwaukee, Wisconsin 53202		19 20 21 22	<ul> <li>Q You have not owned the company since 1950; is that correct?</li> <li>A No.</li> <li>Q When did you become the owner of L&amp;S Insulation?</li> </ul>
18 700 North Water Street, Suite 800 Milwaukee, Wisconsin 53202 19 Appeared on behalf of Bendix Commercial Vehicle Systems, LLC, and Honeywell 20 International, Inc. 21 TERSCHAN, STEINLE & NESS, by Mr. Frank R. Terschan 22 309 North Water Street, Suite 215		19 20 21	<ul><li>Q You have not owned the company since 1950; is that correct?</li><li>A No.</li></ul>

		Page 5		Dage 7
١.			1	Page 7
1		in the Milwaukee area?	1	A Yes.
2	_	All my life.	2	Q And when the company began back in the '40s and '50s,
3	Q		3	why was why did you use asbestos-containing
4		that correct?	4	roofing and insulating products?
5	A	Yes.	5	A Well, they were manufactured, they were common, they
6	Q		6	were usable. Corrugated asbestos was primarily
7		into in great detail, but you've had some health	7	Portland cement, but it had some asbestos fibers in
8		issues that may prevent you from actually attending	8	it, and those roofs are still on today.
9		the trial; is that correct?	9	Q Did L&S back through the early '60s, did L&S use a
10	A	Yes.	10	large percentage of asbestos-containing insulation
11		MR. MCCOY: Objection to that line of	11	versus other types of insulation?
12		questioning. I think it's just a relevance objection	12	A Well, when I started, I was aware that they had wool
13		so it's probably reserved anyway.	13	felt and AIR CELL, those common items that were
14	В	Y MR. TERSCHAN:	14	available. And in the early '50s we got acquainted
15	Q	Could you tell the jury a little bit about the	15	with Building Service, and because of a cost factor,
16		history of L&S Insulation Company, Inc. How did it	16	switched to fiberglass.
17		start?	17	Q When you say you got acquainted with Building
18	A	L&S originated in 1936, small operation, satellite of	18	Service, what how did Building Service interact
19		Illinois Roofing and Insulation, same owners. And	19	with L&S?
20		L&S when I started, they had like one roofing	20	A They were the distributor for the state for Owens
21		crew, one corrugated crew, two, three pipe coverers.	21	Corning fiberglass.
22		But I wasn't associated with them. I started out as	22	Q And where did L&S purchase, if not all, the vast
23		a roofing and corrugated asbestos estimator under the	23	majority of its insulating products in the '50s
24		GI bill.	24	and — let's say '40s, '50s and '60s, from whom?
25	0		25	A Well, that was AAA out of Chicago. They provided AIR
			<u> </u>	
		Page 6		Page 8
1		did L&S do primarily commercial or residential or	1	CELL and wool felt. And then when Building Service
2		combination of both?	2	came in, Building Service had a warehouse in
3	A	It was so little that we were just in the early	3	Milwaukee. And we would use fiberglass whenever we
4		stages of starting.	4	could.
5	Q	,	5	Q Over the course of time for L&S can you estimate a
6		more residential, what's the	6	percentage that L&S would use asbestos-containing
7	A	Mostly commercial, industrial.	7	insulation as opposed to fiberglass insulation?
8	Q	Was L&S through let's say from the period between	8	MR. MCCOY: What was that question again?
9		1947 and well, let's take it through 1962, was L&S	9	BY MR. TERSCHAN:
10		one of the major insulators in the Milwaukee area?	10	Q Over time, over the life of L&S using
11	A	No, we were not.	11	asbestos-containing materials at all, can you give me
12	Q	During that period of time how big would the company	12	a percentage breakdown as to how much what
13		have gotten in the insulation part?	13	percentage of the insulating products you used were
14	A	I remember when we started they had two or three men	14	asbestos and what percentage were something other
15		in Racine. They might have had six or seven in the	15	than asbestos?
16		early up to the '60s.	16	MR. MCCOY: Object to foundation.
17	Q	Now, part of this case we're here in front of the	17	BY MR. TERSCHAN:
18		jury on is the plaintiffs are suing L&S claiming	18	Q If you know.
19		negligence in the use of asbestos-containing products	19	A That's difficult. It became clear to us that
20		at Motor Castings. And you're aware that's the	20	fiberglass was so economic and equal in value, that
21		allegation being made; is that correct?	21	it was a process of switching over entirely unless we
22	A	Yes, I am.	22	were mandated to apply what they instructed us to
23	Q		23	apply.
	~	some asbestos-containing roofing and insulating	24	Q Do you have a specific recollection of L&S working at
24				
24 25		products?	25	Motor Castings?

Page 9 Page 11 1 A I'm aware of Motor Castings. 1 could you tell the jury what the term friable means 2 Q Now, I'm going to show you some books, and I've 2 in relation to asbestos-containing products? marked these as Exhibits 502, 503, 504, and 505. 3 3 A To me it means being able to be airborne. 4 And I think Counsel have seen these 4 Q So if an asbestos product is friable, that means the 5 5 books before. Bob, you've seen these books before? particles can become airborne? 6 6 MR. MCCOY: Yes. A If you induce them into the air. 7 7 BY MR. TERSCHAN: Q Now, within Exhibit No. 501 there are - and I've 8 8 Q Can you tell the jury what these books are just counted them -- I'm going to ask you to make the 9 9 generally? I don't want you to go through page by assumption there are 49 entries that deal with Motor 10 10 page, but if you can tell us what they are? Castings. Will you make that assumption with me? 11 11 A These were our standard books for listing every A Yes. 12 contract that we did, no matter how small or how 12 Q And again, in going through these, I want you to make 13 large. Peggy Booth did all of these. That's all her 13 the assumption that 22 of those entries are 14 14 handwriting. And it was a history of jobs. specifically dealing with roofing contracts, okay? 15 Q Now, I'm going to show you what has been marked as 15 A Yes. 16 Exhibit No. -- well, you have a copy in front of you, 16 With respect to the roofing contracts and materials 17 Exhibit No. 501, and I'm going to represent to you 17 on roofing, whether it be a corrugated asbestos board 18 that's an excerpt of all of the entries out of these 18 or corrugated boards or gravel or whatever, is that 19 books for Motor Castings. Is that okay? 19 the type of -- excuse me -- is that the type of 20 20 A Fine. product that would be friable once it was installed? 21 Q Do you -- first of all, do you recognize the entries 21 In other words, once the roofing is on, are you going 22 as being the type of entries and coming out of your 22 to get airborne asbestos from that? 23 contract books? 23 A No. 24 A Oh, yes. Yes. 24 MR. MCCOY: Object to foundation, form. 25 25 You recognize the handwriting -MR. TERSCHAN: If you know. Page 10 Page 12 1 THE WITNESS: No. 1 A Yeah. Q -- and the information? Have you had an opportunity 2 BY MR. TERSCHAN: 2 3 to go through this Exhibit 501 to some extent? 3 Q And can you tell the jury why that is? Why don't you 4 4 get particles of asbestos coming out of that -- those A Just briefly. 5 5 Q The first entries that were in Exhibit 501, in other boards? 6 6 words in your contract books, began in 1947 at Motor A It's all solid material. You'd have to hammer it, 7 Castings. Were you working with L&S Insulation 7 pound it to a pulp in order to obtain any fibers out 8 Company, Inc., in 1947? 8 of there. And I don't know the extent, percentage of 9 9 A No. fibers. I don't think they'd be very great. 10 Q When did you start with them? 10 Q Mr. Borchardt, what I want to do then next is to go 11 A January 1950. 11 over the remaining 27 contract jobs in that 15-year Q Now, the books that you see here and Exhibit 501, so 12 12 period, and we're talking about a period of time in 13 13 Exhibits 501 through 505, these would contain all of the contracts here in Exhibit 501 from 1947 was the 14 the contracts, whether they're asbestos or fiberglass 14 first one, the last one shown is 1962. Again, I want 15 or roofing, whatever they are is going to be 15 you to make that assumption. 16 So we've talked about the first 22 are 16 contained in that books, correct? 17 17 roofing projects. There are 27 more which would A Yes. But I just want to check something. I thought 18 18 equal 49. Of that 27, again, I want you to assume the years were listed in here somewhere. 19 Q Later on they're listed more on the documents. 19 that 11 of the entries deal with something called 20 20 A All right. Yes. corrugated board or asbestos corrugated board that 21 Q Okay. Mr. Borchardt, are you familiar with the term 21 don't specifically refer to roofing. Of the material 22 22 friable as it relates -- excuse me -- to that you went through and were dealing with 23 23 asbestos-containing products? corrugated board, again, is that the same type of 24 A Yes. 24 corrugated board, whether it be asbestos or not, that

you're talking about on the roofing?

25

Q In case the jury has not yet heard what that means,

25

Γ		Page 13		Dago 15
		-		Page 15
1	A	Can be used for roofing. It's usually used for	1	A Yes.
2	_	sidewall skirting above windows.	2	Q Is that something you have any knowledge about, what
3	Q	,	3	was put on at that time?
4		skirting?	4	A No.
5	A	Well, it's applied to the outside wall on steel, and	5	Q That's because you weren't working for the company?
6		it's a protection. And it's corrugated asbestos so	6	A I wasn't working for the company.
7		it lasts for a long time. And it's inexpensive in	7	Q Okay. The next entry I want to talk about involves
8		relation to brick or any other product that they	8	contract No. 3351. So we're skipping ahead a bit.
9		might choose.	9	A Yes, I have it.
10	Q	And that would be used on the outside?	10	Q And that was in 1950, about two years later is the
11	$\mathbf{A}$	Exterior.	11	next insulation
12	Q	Would corrugated board always be asbestos-containing?	12	A All right.
13	A	All that I know of had some.	13	Q issue. And it talks about water pipe insulation.
14	Q	And again, with these this corrugated board, to	14	Do you see that?
15		the best of your knowledge, based upon your	15	A Yes.
16		experience, is that the any asbestos particles	16	Q Do you have any knowledge or information as to
17		within that corrugated board, are those friable or	17	whether that would be asbestos-containing insulation
18		not?	18	or not?
19	A	As they're contained, they're not friable.	19	A I know what was being used on water pipe, and that's
20	Q	As the board is cut or pulverized, it would	20	all I can tell you. We were - cold water pipe was
21	A	We did all our cutting outside. It's an exterior	21	always wool felt in order to prevent it from
22		process. Once it's installed, I do not consider it	22	sweating. And I'm not aware if there was any
23		friable.	23	fiber – I doubt that there were any fibers in wool
24	0	So of the 49 entries, 33 we're talking about either	24	felt. But that's what it says. It says water pipe.
25	`	roofing or this corrugated board. It's going to be	25	Q All right. The next one I want to deal with is
Orthographic Control	III A CTOVE	Page 14		Page 16
1		a slightly tedious, but I'm going to go through	1	contract No. 3478.
2		the remaining 16 entries with you if you will, and	2	A Yes.
3		I'll try to work through them as quickly as I can.	3	Q And it says duct, and this is again the date on
4		First of all, let me ask you before we	4	this one now we have dates; is that correct, right
5		get started on this, did L&S insulate the entire	5	above the
6		facility at Motor Castings?	6	A 1950.
7	A	No. By no means.	7	Q July 17, 1950?
8	Q	What were your when we're dealing with the	8	A Yes.
9		insulating jobs, what were the jobs done by L&S at	9	Q And it says duct insulation, and it looks like above
10		Motor Castings?	10	core ovens; is that correct?
11	A	They all seemed to be minor.	11	A Yes.
12	Q	Smaller jobs?	12	Q Do you know, again, what that would have contained at
13	A	Smaller companies. We were not their favorite. We	13	that point in time?
14		were their evidently their favorite roofer, but	14	MR. MCCOY: Object to foundation.
15		not their favorite insulator.	15	BY MR. TERSCHAN:
16		MR. MCCOY: Object to foundation, form, and	16	Q If you know.
17		move to strike that answer.	17	A I don't know, but duct insulation was invariably for
18	ВУ	/ MR. TERSCHAN:	18	condensation, and it — there was no asbestos
19	Q	Let me deal first with contract No. 2744. And the	19	involved in that.
20		contract numbers are down the left side as you'll	20	MR. MCCOY: Object. Move to strike.
21		see. Do you have 2744?		BY MR. TERSCHAN:
22		Yeah, I do. I don't have a year.	22	Q Next one we'll go to is No. 3604, so we're skipping
23	Q	I'm going to tell you or ask you to assume that	23	ahead. This is the next insulation contract shown,
24	-	that was in 1948. And it talks about plant one and	24	and can you see the date on that contract?
25		steam pipe insulation. Do you see that?	25	A 10/24/50.

		Page 17			Page 19
1	Q	And that one's pretty clear as to whether it's	1	A	Not asbestos.
2		asbestos-containing or not, isn't it?	2	Q	
3	A	Yes, it is.	3		the next page, 4148.
4	Q		4	A	Yes.
5	À		5	Q	Now, this is in what was the date on that entry?
6	Q		6	A	- I
7	A		7	Q	You were already involved in L&S at this point in
8	Q	The next one is 3691, the next page, and this is	8		time; is that correct?
9	~	does it have a date on that? I think the date's on	9	A	In L&S?
10		the previous page at the bottom.	10	Q	Working with L&S?
11	A	The number, please?	11	$\mathbf{A}$	Oh, yes.
12	Q	3691 is the contract number, and the date I think is	12	Q	And the
13		on the previous page at the bottom. Just the last	13		MR. MCCOY: Frank, can I have a standing
14	$\mathbf{A}$	10/26/50.	14		objection to foundation on the questions before his
15	Q	So we're talking quite a number of months down the	15		L&S period?
16		road again, is that correct, from the last one?	16		MR. TERSCHAN: Sure. Before?
17	A	These are not jobs that I handled.	17		MR. MCCOY: Right. And I also have a I
18	Q	Right. And that one, could you tell what the	18		would also ask for a standing objection, just to save
19		description is on that one?	19		some time, on questions until he becomes part of that
20	A	Tank, hot and cold water insulation.	20		insulation division. I don't
21	Q	All right. And do you know what the asbestos	21		MR. TERSCHAN: Okay.
22		whether this was asbestos-containing or not?	22		MR. MCCOY: I can have that?
23	A	No.	23		MR. TERSCHAN: Sure.
24	Q	•	24	Q	All right. This 4148 deals with what was the
25	***************************************	about having been done at plant No. 2; is that	25		description on 4148?
		Page 18			Page 20
1		correct?	1	A	Air pipe insulation.
2	$\mathbf{A}$	Yes.	2	Q	And again, is that an would that be an
3	Q	,	3		asbestos-containing insulation for an air pipe?
4		had more than one site or plant?	4		I can only assume that it would be for condensation
5	A	Yes.	5		or sound deadening. It certainly shouldn't have had
6	Q	And where did it have its two plants if you know?	6		any asbestos in it.
7	A	One was right next to Allis Chalmers, and one was	7		All right. Based upon your own knowledge at the time
8	_	further east.	8		and what working with the company, if you were
9	Ų	Okay. And do you know at all have any information	9		if the company was insulating an air pipe at a
10		as to whether Mr. Lemberger ever worked at plant	10		factory like this, would they use an
11		No. 2?	11 12	A	asbestos-containing product?
12		I have no knowledge of Mr. Lemberger. You don't know Mr. Lemberger at all really, do you?	13	Q	The next one is 4199 is the next insulating entry.
13 14	Q A	No.	14	A	Yes.
15	Q	All right. The next entry is No. 4084 so we're	15	Q	Could you give the jury the date on this one?
16	-	skipping ahead again. Do you have that entry?	16	A	8/11/52.
17	A	Yes.	17	Q	And this indicates duct insulation; is that correct?
18	Q	Could you tell the jury the date of that entry?	18	A	That's correct.
19	A	3/10/52.	19	O	And again, based upon your knowledge of working with
20	Q	So we're now almost a year and a half later?	20	-	L&S at the time, if it was duct insulation and the
21	A	Yes.	21		facts were like this, would that be
22	Q	And that one again becomes pretty obvious whether	22		asbestos-containing insulation?
23	-	it's asbestos or not, isn't it?	23		Unlikely. It would be insulated for condensation,
24	$\mathbf{A}$	Yeah, it says cork.	24		and there were no products with asbestos used that
25	Q	So that one we know is not?	25		way.

	Page 21		Page 23
1 ,		1	later, year and a half later? Previous project
2	Q The next one I want to go to MR. MCCOY: Make an additional objection on	2	having been in February of '54, this one being in
3	that to the lack of any foundation about personal	3	August of '55, so it's about a year and a half later?
	knowledge as to the materials on that particular job.	4	A Yes.
4	BY MR. TERSCHAN:	5	
1 .		į	Q And what was being insulated at the time?
1	Q The next one I want to go to is No. 4545. You have	6	A It says air compression insulation, which was
7	that?	7	probably a cold water line to the air compressor
i .	A Yes.	8	which was common.
	Q And this is what is the description first of	9	Q And would that be asbestos-containing?
10	all, what's the date on this one?	10	MR. MCCOY: Same objection
1	A 10/8/53.	11	BY MR. TERSCHAN:
	Q So more than a year later is the next insulating	12	Q If you know.
13	project at Motor Castings, correct, from the last	13	MR. MCCOY: again on foundation for lack
14	one?	14	of knowledge about the materials being used on that
15	A Yes.	15	job.
16 (	Q And what is the description on that one?	16	THE WITNESS: I'll assume it was wool felt.
17 4	A Air duct insulation.	17	BY MR. TERSCHAN:
18 (	Now, this was at a time you were clearly already	18	Q And the assumption you're making is based upon what
19	involved heavily with the insulating part of L&S?	19	you were doing at the time what L&S was doing at
20 /	A Started.	20	the time?
21 (	Q Okay. And again, based upon your own personal	21	A Usable materials that we had in stock.
22	knowledge, was L&S utilizing asbestos-containing	22	Q All right. The next one is 5422 so we're skipping
23	insulation to insulate air ducts back at that period	23	ahead quite a ways. Do you have that?
24	of time?	24	A Yes.
25 A	A No, we were then purchasing fiberglass.	25	Q And again, if you could tell the jury the date on
COMPANANCONCOMPRONICANO	Page 22	***************************************	Page 24
1 (	Q Okay. Next one I want to turn to is 4646 on the next	1	this one?
2	page. You have that?	2	A 8/17/56.
3 A	A Yes.	3	Q So about a year later is the next insulation job?
l	And the date on that one?	4	A Yes.
	A 2/26/54.	5	O And what is that one for?
<b>l</b>	And what is the description as to what they're	6	A Cold water pipe insulation.
7	insulating?	7	Q And did at that period of time did L&S use
	A Turbo vac and pipe insulation.	8	asbestos-containing insulation on cold water pipe
	Q And it actually said piping insulation; is that	9	insulation?
10	correct?	10	A No, it would have been wool felt or glass.
1	A Piping insulation, yes.	11	Q The next one I want to turn to is 6120. Do you have
	And again, based upon your own personal knowledge, is	12	that?
13	this something that you would have used	13	A Yes.
14	asbestos-containing product for?	14	
	A Unlikely. Just — it looks like a little repair job	15	
ľ			
16	of some sort.  The part one part insulating job is No. 5083	16	Q So that's almost two years later more than two
	The next one, next insulating job is No. 5083, a	17	years later; is that correct?
18	number of pages ahead.	18	A Yes.
	A Yes.	19	Q And what is the description on this one?
	Q And that's the date on that one is actually at the	20	A Miscellaneous insulation.
21	bottom of the previous page. And could you give the	21	Q And do you have any idea what that might be?
22	date on	22	A No.
	A 8/10/55.	23	Q Then the next to last one is 6337?
24 (	O So again the next from the last project, the next	24	A Yes.
25	project would have been almost more than a year	25	Q And the date on that one again?

	Page 25		Page 27
1	A 6/19/59.	1	plants, over over the years when you have been
2	Q So the following year. And what's the description?	2	with the company?
3	A It says blower and core oven insulation.	3	A Some. We've had a variety of customers.
4	Q And again, this one is at plant two; is that correct?	4	Q There is a claim by one of the witnesses that the
5	A Yes.	5	insulation put in in year one would essentially have
		6	been in there forever
6	Q And do you know at that period of time what that insulation would have been?	7	MR. MCCOY: Object to form
		8	BY MR. TERSCHAN:
8	A I'm unfamiliar with that one. Q All right. And then the final entry for L&S	9	
9	•	1	Q at the end of the whenever the insulation was
10	Insulation at Motor Castings is No. 7195. Do you	10	taken out. I'm just asking you to make that
111	find that one?	11	assumption for the moment. I know it's not something
12	A Yes.	12	you're aware of. I'm asking you to make the
13	Q And this was insulation for well, first of all the	13	assumption that that is what a witness has testified
14	date?	14	to or will testify to.
15	A 8/16/62.	15	Given your experience and the type of
16	Q So almost three years later?	16	plant and the type of insulation we're using here, is
17	A Yes.	17	that at all likely?
18	Q And what was being insulated there?	18	MR. MCCOY: Object to form and foundation
19	A It says core oven insulation.	19	and not disclosed on his opinion.
20	Q And again, this was at plant No. 2; is that correct?	20	THE WITNESS: Those type of plants changed
21	A Yes.	21	radically for any number of reasons. This type of
22	Q All right. When you were doing these insulation	22	plant had a lot of vibration in it, a lot of
23	products not products, projects, Mr. Borchardt,	23	pounding, castings, things would get damaged. It's
24	who called out what to use? In other words, would	24	just natural they would change.
25	L&S make that decision, or would Motor Castings make	25	BY MR. TERSCHAN:
	Page 26		Page 28
1	the decision on what product to use at a particular	1	Q Do you know first of all, do you know whether L&S
2	job?	2	was the only insulator at Motor Castings?
3	MR. MCCOY: Object to foundation.	3	A I don't think we were the only one, no.
4	BY MR. TERSCHAN:	4	MR. MCCOY: Object. Move to strike. Lack
5	Q If you know.	5	of foundation.
6	A In this case it was Motor Castings.	6	BY MR. TERSCHAN:
7	Q And how do you know that?	7	Q Do you have any idea of any other insulators who
8	A Because there's no architect involved. We certainly	8	worked at Motor Castings? I mean do you know one way
9	didn't select the materials, and I can only assume	9	or the other?
10	that from these records.	10	A I don't know any names, but we were the smallest firm
11	Q So in this type of setting, this type of job L&S	11	in the city.
12	would not call the type of insulation that they	12	Q During that period of time?
13	wanted or what they were going to be putting in?	13	A During that period of time.
14	MR. MCCOY: Object to the form.	14	MR. MCCOY: Object. Move to strike.
15	THE WITNESS: Absolutely not. If it was a	15	Nonresponsive.
16	school, the school would tell us what to do.	16	BY MR. TERSCHAN:
17	BY MR. TERSCHAN:	17	Q Now, from the records here, L&S last worked at Motor
18	Q Now, are you familiar with you've indicated you're	18	Castings in 1962. That's what the records show; is
19	generally familiar with the Motor Castings plant and	19	that correct?
20	the insulating at Motor Castings; is that correct?	20	A Yes.
21	MR. MCCOY: Object to form.	21	Q The last L&S last worked at the plant No. 1 from
22	THE WITNESS: I'm aware of the plant.	22	these records in 1958; is that right?
23	BY MR. TERSCHAN:	23	A Yes.
24	Q And did L&S do similar type of insulating work at	24	Q To the best of your knowledge, did L&S Insulation
25	similar types, in other words, foundries and casting	25	Company, Inc., ever go back to Motor Castings for any

		Page 29			Page 31			
1		reason?	1	Q	When did L&S stop using asbestos-containing			
2	A	If it isn't listed in the book, we weren't there.	2	•	insulation of any sort?			
3		Do you have any idea who did Motor Castings'	3	A	When it was no longer manufactured, '70, '71.			
4		insulation work after 1962 into the '70s and '80s?	4	Q	After that there was no use by L&S at all?			
5	A	No knowledge.	5	A	It was not made.			
6	Q		6	Q	The employees in the insulation at least the			
7		potential hazards of asbestos-containing products?	7		insulation part of L&S Insulation Company, Inc., of			
8	A	I became very friendly with some of the pipe coverers	8		which you were a part for some period of time, worked			
9		that worked for us and others in trades, the	9		with insulation literally every day; is that correct?			
10		union's son of the union head of the union.	10	A	Not necessarily.			
11		And they're the ones that told me about	11	Q	After early '70s, 1971, 1972, when the products -			
12		asbestos-related things in powerhouses, that it was	12		the asbestos-containing products were no longer			
13		dangerous. And it all came from the silicon studies	13		utilized, what other what products did you use at			
14		that the union asked for.	14		that point in time?			
15	Q	And do you know when you first became aware of the	15	A	Well, the glass was primary. There were other newer			
16		potential dangers of asbestos-containing products?	16		ceramics and things that were available, but that's			
17		Was that sometime after 1962?	17		generally when the new plastic fittings started			
18	A	I'd say so, yes.	18		coming in and made everything so simple.			
19	Q	In the period of time and I apologize if I've gone	19	Q	Was L&S Insulation Company, Inc., ever involved in			
20		over this but in the period of time between 1947	20		asbestos removal or abatement?			
21		and 1962, if you purchased an asbestos-containing	21	A	No.			
22		insulating product, who would you have gotten that	22	Q	Now, that, as I understand it, is a very lucrative			
23		product from? In other words, who was your supplier	23		business. Why did L&S not become involved in that?			
24		for that type of product?	24	A	I didn't want anything to do with it. It didn't			
25	A	Triple A out of Chicago, Johns Manville, Keasby and	25	DENGLES TO SE	seem - the money wasn't the factor. You had to			
		Page 30	Table of the second		Page 32			
1		Madison was corrugated asbestos roofing, flat stock.	1		incorporate in another state. I stayed away from it.			
2		A variety of companies.	2	Q	Were you concerned about at any point in time			
3	Q	· · ·	3		after the early '70s were you concerned about the			
4	A	Did I mention Triple A out of Chicago?	4		dangers involved with the removal process?			
5	Q	The state of the s	5	A	I thought about it. I'd start another series of men			
6		individuals who actually distributed these products	6		that would end up with another series of lawsuits on			
7		to you or sold these products to you, ever provide	7		asbestosis.			
8		you with any sort of warning or advice that the	8	Q				
9		products were somehow dangerous?	9		repairs or renovation or removal or new insulation			
10		MR. MCCOY: Object to foundation.	10		which was done at Motor Castings from 1962 forward			
11		THE WITNESS: Not to my knowledge.	11		was done by someone other than L&S Insulation			
12	_	Y MR. TERSCHAN:	12		Company, Inc.?			
13	Q		13		Absolutely.			
14		utilized throughout the course of time let's take	14	Q	Is the Motor Castings plant still in existence to the			
15		it up through 1962 let's take it up through 1972.	15		best of your knowledge?			
16		Did any of those manufacturers ever notify L&S	16		I don't know.			
17		Insulation Company, Inc., again to the best of your	17	Ų	By the mid 1980s was it common knowledge that			
18		knowledge, of any potential hazards with the use of	18		potential or that asbestos-containing products			
19		these products?	19		were a potential health hazard?			
20 21	A	Well, in the earlier years, no, because we had no contact with the manufacturers. In the later years,	20 21		Oh, yes.  By that point in time had OSHA stepped into the			
22		yes, they protected themselves.	22	Q	picture and made regulations to the best of your			
23	Q	When did that start happening if you know?	23		knowledge?			
24	_	I'm not aware of the time. Not the time frame, I'm	24	A	Yes.			
25	-	not aware of the individual start of that.	25	Q	And were you regulated by OSHA as well?			

Videotape Deposition of ELMER BORCHARDT, 7/2/08

Page 33 Page 35 1 A We didn't remove. 1 the core oven area at Motor Castings looked like; is 2 THE COURT REPORTER: I'm sorry? 2 that accurate? THE WITNESS: We did not remove asbestos so 3 3 A I have a vague image of the core oven area. 4 we weren't under the jurisdiction. 4 Q Now, you mentioned that you were in the roofing part 5 5 of the L&S company in -- when you started in 1950; is BY MR. TERSCHAN: 6 6 Q Based upon your observations in the mid 1980s, were that correct? 7 7 there special precautions taken when asbestos A Correct. 8 8 products or potential asbestos products were removed Q And there was also a separate division for the 9 9 from a building? insulation work; is that correct? 10 A Unbelievable. They had to create tunnels, go in one 10 A We were all one company, L&S Roofing and Insulation. 11 11 time, completely dress in mask and shower, do your Q But there was two separate basic divisions, right? 12 work, go out the other way, do the same thing again. 12 A Yes. 13 13 Q Okay. And your transition into the insulation area It was horrendous. 14 14 Q And were these -- was this process something you started in 1956; is that accurate? 15 15 actually observed? A I'm not going to say that that was exact, because A Oh, I've observed it, just didn't want anything to do 16 16 there was some company changes in there. The company 17 17 with it. broke up into L&S Insulation and L&S Construction, 18 Q Mr. Borchardt, in your opinion in the 1980s would it 18 and I sort of helped out with both of them. 19 be negligent of someone to remove asbestos or 19 Q Mr. Borchardt, this is some testimony that you have 20 20 potential asbestos-containing products without taking given earlier. This is back in 1998, about ten years 21 21 precautions? ago. 22 MR. MCCOY: Object to form, foundation. 22 A All right. 23 THE WITNESS: I was under the understanding 23 Q I'm going to turn to page 45, and I'm at line four. 24 24 Question, when did you become involved they could be fined. 25 25 with the insulation division? BY MR. TERSCHAN: Page 34 Page 36 Q Certainly a dangerous practice to do it without 1 1 Answer, it was a gradual thing. It 2 2 precaution? probably occurred from '56 through '59 period. I did 3 A Absolutely. 3 some work for both divisions. 4 4 MR. MCCOY: Same objection. During that transition period? 5 MR. TERSCHAN: That's all I have. 5 Answer, during that transition period, 6 6 MR. MCCOY: Did you need to take a break yes. 7 7 for a moment, or should I go ahead? Were you asked those questions and did 8 8 THE WITNESS: No, go ahead, please. you give those answers back in 1998? 9 9 **EXAMINATION** A I'm sure I did. 10 BY MR. MCCOY: 10 Q And so back in 1998 you said that the transition from 11 Q Mr. Borchardt, my name is Bob McCoy, and I'm here on 11 the roofing to the insulation division for you began 12 behalf of the family of Steve Lemberger. 12 in 1956, right? 13 13 A If that's what it says. I don't have the - I've A Yes. 14 Q I just wanted to see how often you had visited the 14 given, I don't know hundreds, but I've given a lot of 15 15 core oven area at the Motor Castings facility. depositions, and I can't - I defer to any of them. 16 16 A I can't tell you. They're all correct. Q Do you ever remember seeing the core oven area at 17 Q Okay. I know it's hard to remember back a long time 17 18 18 Motor Castings? ago so ... A Oh, I'm sure I saw it, but I was - I started out as 19 19 A Especially at this time. 20 a roofing and corrugating estimator and then 20 Q Right. All right. So anyways there's two jobs that 21 transitioned into insulation. I can't tell you that 21 were talked about, and I'm going to ask that these be 22 22 marked as Plaintiff's Exhibit 1 and 2 at the time frame, but it overlapped. I could easily 23 23 deposition here. deliver some corrugated asbestos products to a job 24 24 MR. TERSCHAN: You want them to be 1 and 2? and have some insulation products on my truck. 25 Q But you don't have any specific recollection of what 25 MR. MCCOY: Yeah, for the deposition.

Videotape Deposition of ELMER BORCHARDT, 7/2/08

Page 37 Page 39 1 MR. TERSCHAN: This is for trial, you 1 Q And you were also not the person who ordered the 2 2 materials on this job, right? understand. MR. MCCOY: Right. I understand. 3 3 A No, I did not. 4 (Exhibits 1 and 2 marked for 4 Q And you also were not there to see these materials 5 5 identification.) actually being put in, right? 6 BY MR. MCCOY: 6 A Correct. 7 O The first document, Plaintiff's Exhibit 1, has a job 7 Q And you did not go and inspect what materials were 8 8 that I've marked out, job No. 3478. in -- put in on this particular job, right? 9 9 A Yes. A Correct. 10 Q And that particular job was done, according to the 10 Q You can put that one aside. And just to clarify, at ledger, in July 17 of 1950; is that right? 11 some point in time your stock ownership of L&S 11 12 A That's what it says. 12 Insulation became almost 100 percent, right? 13 Q And it was done at Motor Castings, and its 13 A Could have been. It isn't now. description of the job is duct insulation above core 14 14 Q Well, your --15 ovens? 15 A At one time I purchased the -- all the remaining 16 A Yes. 16 outstanding stock. 17 Q Then in this time period, 1950, you were with the 17 Q 100 percent? 18 roofing division of L&S, right? 18 A Yes. 19 A That's true. 19 Q And then later you gave some of it to your family so 20 your family had -- between yourself and your family 20 Q So this would not have been a job where you were 21 doing the estimating of the job; is that right? 21 it was about 99 percent, right? 22 A I did not. 22 A I'll assume that's correct. 23 Q And you did not order the materials on this job; is 23 Q And you're of course still president of the company 24 24 that right? today, right? 25 A No, I did not. 25 Yes. A Page 38 Page 40 1 Q And you did not observe the materials being installed Q And on the work that was done by L&S, to your 1 2 on this job; is that right? 2 knowledge the insulation work that might have 3 A Other than what it says here. 3 contained asbestos, there was no warnings that L&S 4 Q Well, my question was you were in the insulation 4 gave to the workers; is that correct? 5 5 division, you weren't out there observing these job A To the workers? 6 Q Yes. 6 materials, right? 7 7 A They were all aware of what asbestos was. A No. I mean I did not. 8 Q My question though, Mr. Borchardt, was L&S did not 8 Q Okay. And you didn't go and do an inspection after 9 give warnings to the workers; is that right? 9 this job to see what was put in because, again, this 10 wasn't your area, right? 10 MR. TERSCHAN: Let me object --THE WITNESS: They warned me. 11 A Correct. 11 12 BY MR. MCCOY: 12 Q All right. Now let me turn to the -- another item here and this is Exhibit No. 2. This one is job No. 13 13 Q I'm sorry? 4199? 14 14 They warned me. 15 A Yes. 15 Q Who warned you? Q And this job is done August 11 of 1952, right? 16 A The workers. 16 17 17 Was there somebody from Motor Castings that --A Correct. 18 Q Also at Motor Castings Company, right? 18 A Not Motor Castings. I'm talking about our men. 19 19 Q The men working for L&S? A Yes. 20 20 Q And it's for duct insulation, right? A Yes. 21 A Yes. 21 Q But no one from Motor Castings warned you about 22 22 Q So again in 1952 you were with the roofing division, asbestos, right? 23 23 and you were not the person who would have estimated A No. 24 this job, right? 24 Okay. You made a mention about a product called wool 25 25 felt I believe? A That's correct, I did not.

Γ		Page 41	-		Page 43
1	A	•	I		records beyond the four books that we saw earlier
2	Ç		2		today, right? And I'm talking about records of work
3		that that was not an asbestos-containing product,	3		done and materials used on jobs.
4		right?	4	A	Yeah, files. There was a file for every one of
5	A	I said to my knowledge it was just layers of wool	5	_	these.
6		felt cylindrically wrapped around a pipe until it	6		Each job had a file?
7	_	formed a section of covering.	7	_	Every job had a file.
8	Q		8	Q	3.
9	A	,	9		Chester Niebler; is that right?
10	Q	, , ,	10		That's correct.
11		you gave in 1996 (sic) again. And I'm on page 45,	11	Q	But at some point in time they disappeared where they
12		line eight.	12		couldn't be located, right?
13		The question is asked, what other	13		I'd say so. I don't have them.
14		suppliers for the asbestos insulation products did	14	Q	You don't know what happened from Mr. Niebler's
15		L&S use?	15		office, right?
16		And your answer was AIR CELL and wool	16	A	No, I don't. They were given to whoever needed them
17		felt were purchased from Triple A out of Chicago.	17		or wanted to look at them.
18		Did you were you asked that	18	Q	But you had trust in Mr. Niebler, your attorney for
19		question and did you give that answer in '96?	19		L&S, to take care of them, right?
20	A	That's correct.	20		Yes.
21	Q	So back in '96 you identified wool felt as an	21	Q	And today they're not available, right?
22	`	asbestos insulation product, right?	22	A	No, they aren't.
23	A	No, it's just a product that we bought from AAA.	23		And
24		Well, you said it - you said it was one of the	24		All right. That's all the questions I
25		asbestos insulation products that L&S used in '96,	25		think I have. Thank you.
		Page 42		Tamin estimate estima	Page 44
1		right?	1		_
2	A	I just stated that to my knowledge there is no	2		MR. TERSCHAN: Anyone else?
3	A	asbestos in wool felt.	3		MS. MCLEROY: No questions.
4	^	But you were you did give that answer to the	4		MR. TERSCHAN: Just a couple follow-up,
5	Ų		5		Mr. Borchardt.
ı		question about asbestos insulation products?	Į		
6	_	I'm sorry, I generalized.	6	DX	EXAMINATION  AND TERRORIAN
7	Q	•	7		MR. TERSCHAN:
8	A	I've always known that there was no - I never	8		5
9		associated asbestos with wool felt. They're two	9		understand it was probably gradual, but when did you
10		different products for two different reasons; one for	10		get up to that level? Was it after 1962?
11		anti-sweat on cold water, and the others were for	11		When the roofing and corrugated diminished, pipe
12		heat loss which contained asbestos. It was	12		covering took off, fiberglass became acceptable, we
13		inadvertent to say that it contained it back then	13		started bidding bigger and bigger jobs, and that's –
14		but	14	_	it was just a natural thing.
15	Q	5 ,	15	Q	Do you remember about when that was?
16	A	•	16	A	'60s no, '70s.
17	Q	2,7	17	Q	And the files entrusted that are part of these or
18		The L&S Insulation company grew in	18		the files on the contracts that are part of these
19		size to ultimately employ 50 or 60 employees, right?	19		books, that's a different attorney, different set of
20	A	Correct.	20		attorneys many years ago; is that correct, not me?
21	Q	And at least for the insulation work, they were all	21	A	I don't understand.
22		hired from the asbestos workers Local No. 19 in	22	Q	When you entrusted the files
23		Milwaukee, right?	23	A	Oh, you mean Mr. Niebler.
24	$\mathbf{A}$	Correct.	24	Q	Right.
25	Q	At some point in time L&S Insulation had additional	25	A	Oh, yes. That was our corporate attorney that helped

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Page 45
                                                                                                                    Page 47
                                                                 1
                                                                         STATE OF WISCONSIN)
 1
         us originate.
                                                                                   ) SS:
 2
      Q And that was probably --
                                                                 2
                                                                         MILWAUKEE COUNTY )
 3
      A That's 40 -
                                                                 3
               MR. TERSCHAN: Okay. That's all I have.
 4
                                                                                 I, Tammy R. O'Neal, RPR and Notary
                                                                 4
 5
               MR. MCCOY: One final question.
                                                                         Public in and for the State of Wisconsin, do hereby
                                                                 5
                    EXAMINATION
 6
                                                                 6
                                                                         certify that the preceding deposition was recorded by
 7
      BY MR. MCCOY:
                                                                 7
                                                                         me and reduced to writing under my personal
 8
      Q L&S Insulation did not provide any warnings about
                                                                 8
                                                                         direction.
         asbestos to Motor Castings to your knowledge; is that
 9
                                                                 9
                                                                                 I further certify that said deposition
         correct?
10
                                                                10
                                                                         was taken at W268 N2161 Shooting Star Road, Pewaukee,
11
               MR. TERSCHAN: I'm going to make an
                                                                         Wisconsin, on the 2nd day of July, 2008, commencing
                                                                11
12
         objection as improper recross. Go ahead.
                                                                12
                                                                         at 10:00 a.m. and concluding at 11:09 a.m.
               THE WITNESS: I thought I answered that.
13
                                                                 13
                                                                                 I further certify that I am not a
                                                                 14
                                                                         relative or employee or attorney or counsel of any of
14
      BY MR. MCCOY:
                                                                 15
                                                                         the parties, or a relative or employee of such
15
      Q And the answer was?
                                                                 16
                                                                         attorney or counsel, or financially interested
16
      A Did we provide them?
                                                                17
                                                                         directly or indirectly in this action.
17
      Q Yes.
                                                                18
                                                                                 In witness whereof, I have hereunto
18
     A No.
                                                                19
                                                                         set my hand and affixed my seal of office on this 7th
19
               MR. MCCOY: That's all the questions.
                                                                20
                                                                         day of July, 2008.
20
         Thank you.
                                                                21
21
                  (Discussion held off the record.)
                                                                22
22
               MR, MCCOY: Plaintiff's Exhibits 1 and 2
                                                                                   TAMMY R. O'NEAL, RPR
23
         are going to be given to the court reporter to be
                                                                23
                                                                                   Notary Public
24
         attached to the transcript, as is Borchardt Exhibit
                                                                24
                                                                      My commission expires 9/11/11.
25
         No. 501 that was used by counsel for L&S.
                                                                25
                                                    Page 46
                  The books, the four ledger books, just
 1
 2
         to identify these, are not being attached to the
 3
         deposition transcript. Those are exhibits from the
 4
         5/12/03 deposition of Mr. Borchardt, Exhibit No. 1A,
 5
         2A, 3A, and 4A.
 6
               MR. TERSCHAN: And rather than remark those
         books we are -- I called them on the transcript and
 7
 8
         we agreed we would call them 502, 503, 504, and 505.
 9
         And if necessary we'll mark them. I don't think it's
10
         going to become necessary, because we're not going to
         show them to anyone else. Maybe shown but not given
11
12
         to anyone else.
13
               MR. MCCOY: Mr. Terschan will retain
14
         custody of the four books.
15
              MR. TERSCHAN: That's correct.
16
               (Deposition concluded at 11:09 a.m.)
17
18
19
20
21
22
23
24
25
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	45 10	00.10	41 01 40 10	
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